

#### Indirect Economizer Thermosyphon Split-System

Munters SyCool Split provides an efficient cooling solution for new and retrofit installations where access to a suitable water supply may be limited, expensive or unreliable.

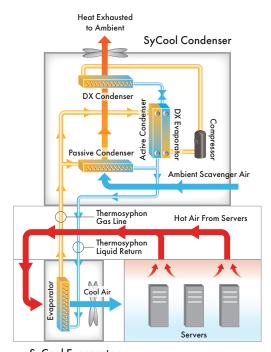
#### Advantages

- Split system eliminates duct penetrations
- No water consumption
- High-efficiency economization
- Factory-optimized controls

The system nominal cooling capacity is 500 kW. Thermosyphon heat exchangers move heat from the data center to ambient through the evaporation of liquid refrigerant in the SyCool evaporator, and condensing of the same refrigerant in the SyCool condenser. The evaporator is connected to the condenser with refrigerant piping allowing up to 500' of separation (see installation manual for specific fitting losses). As long as the condenser receives air cooler than the evaporator, heat is exchanged passively for "free cooling" of the data center. A simplified version of the system is schematically shown in Figure 1, right.

The SyCool 500 thermal effectiveness is nominally 65%, which greatly exceeds that of competing refrigerant based economizer systems. For example, with air delivered to servers at 75°F and a 20°F delta T across the servers, SyCool achieves 100% free cooling when the ambient dry bulb temperature is 62°F or lower (operating at 75% load). As ambient temperature rises, SyCool transitions from passive to active by staging/modulating compressors located in the condenser section. Data center heat is rejected by the thermosyphon, passively or actively without the need for diverting valves, allowing seamless transition from economizer to active cooling. As the ambient temperature approaches the temperature from the servers, SyCool finally loses free cooling capacity. The high heat exchange effectiveness coupled with the ability to economize simultaneously with active refrigeration, yields best-in-industry economizer capture efficiency.





SyCool Evaporator

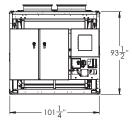
Figure 1
Note: 500 kW system consists of two circuits. Only one circuit shown in above schematic for simplicity.

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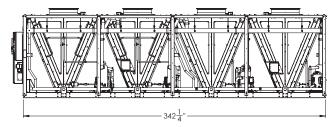
### SyCool 500 kW condenser - piping configuration A

- Connects to two 250 kW Down Flow Evaporators
- Configures as one 500 kW system or two 250 kW systems with dedicated electrical and controls
- Options for single or dual electrical feed(s) located at the condenser or evaporator
- approximate weight: 13,000 lbs





Elevation view



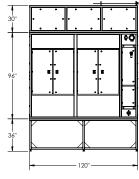
Elevation view - side

#### SyCool 250 kW down flow evaporator

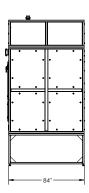
- Underfloor or flooded room configurations
- Blow through or draw through fan arrangements
- Optional floor stand (36" shown)
- approximate weight, excluding floor stand: 4,400 lbs



Bottom supply configuration



Elevation view - face



Elevation view - side

#### System notes:

- Up to 500' separation
- Low pressure thermosyphon piping
- Refrigerant line sizes (per condenser):
  - Two (2) 3" or 4" vapor lines\*
  - Two (2) 1.625" or 2" liquid lines\*



Horizontal supply configuration

<sup>\*</sup>depending on interconnecting piping vertical and horizontal separation, plus # elbows

#### Indirect Economizer Thermosyphon Split-System

### SyCool 500 kW condenser - piping configuration B

- Connects to one 500 kW evaporator
- Options for single or dual electrical feed(s) located at the condenser



#### SyCool 500 kW fan array evaporator

- · Standard height and lower height evaporator options
- Low outlet velocity
- Side-by-side installation with no required space between units, ideal for high density applications

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End view

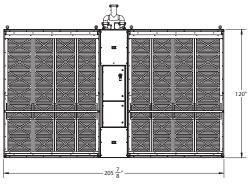
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<sup>\*</sup>depending on interconnecting piping vertical and horizontal separation, plus # elbows



Standard height evaporator



Filter side view



End view



Low height evaporator

## Indirect Economizer Thermosyphon Split-System

#### SyCool piping configuration A performance (2 x 250 kW down flow evaporator)

	Delta T (Data Center Temperature Rise)							
	19	20	21	22	23	24		
Ambient (F)	kW Capacity	kW Capacity	kW Capacity	kW Capacity	kW Capacity	kW Capacity		
119.7	475	480	480	480	480	480		
115	495	500	500	505	510	510		
112.3	510	515	520	520	520	525		
110	515	520	520	520	525	525		
105	530	530	530	530	530	530		
103.8	530	530	530	530	530	530		

Notes:

500' elevation, 0.2" W.C. external static and clean filters, 75°F supply air

kW Capacity shown is net room load rejected

## SyCool piping configuration B performance (1 $\times$ 500 kW fan array; low height evaporator)

	Delta T (Data Center Temperature Rise)							
	19	20	21	22	23	24		
Ambient (F)	kW Capacity	kW Capacity	kW Capacity	kW Capacity	kW Capacity	kW Capacity		
119.7	433	455	479	480	480	480		
115	433	455	479	500	500	500		
112.3	433	455	479	500	500	500		
110	433	455	479	500	500	500		
105	433	455	479	500	500	500		
103.8	433	455	479	500	505	505		

Notes:

 $500^{\circ}$  elevation, 0.2" W.C. external static and clean filters,  $75^{\circ}F$  supply air

kW Capacity shown is net room load rejected

Contact factory for project specific performance