



2014 Sustainability Report



Munters Corporation

Monterrey Mexico Factory

Av. Milenium No.5000

Parque Ind. Milenium

Apodaca, NL, Mexico

Date: 12-31-2014

“We take our Corporate Social Responsibilities seriously.”

As a global leader in energy efficient air treatment solutions, we at Munters take our Corporate Social Responsibility seriously. We understand how we impact the world we all live in.

This is why at Munters we work every day to create “Your Perfect Climate”. For our customers we provide products and solutions that reduce their energy consumption. This contributes to the reduction of the world’s emissions.

In our manufacturing we have a sustainable approach, focusing on efficient usage of natural resources, while reducing and recycling our waste. Because at Munters, one of our core values is to think “there is always a better way”.

We have made significant improvements but we pledge to always seek opportunities to improve our products as well as our manufacturing practices.

Munters will continue to be a part of creating a sustainable future for everyone.

John-Peter Leesi

CEO, Munters AB

2014 - Objectives & Targets Summary

EH&S Corporate Objectives for manufacturing sites: (baseline 2013, target EOY 2015)

Corporate Objective #1

Implement or refine an *Environmental, Health, & Safety Management Program*

Target: Refine the current EH&S Program(s) and further integrate into our daily business management systems.

Result: In 2014 we implemented a multitude of EH&S programs. To include new operator training, compliance with the Safety Commissioning, emergency response fire and first aid training, including a health campaign and an updated contingency plan.

Corporate Objective #2

Drive continuous improvements through a prioritized *EH&S Facility Risk-Aspect List*

Target: To assess, select and prioritize our EH&S Risk-Aspects and drive risk reduction within each chosen aspect. Risk reduction shall be measured by the aspect scoring system.

Result: We initiated a partnership with the Safety commissioning in identifying health and safety risks. 41 items were resolved in 2014.

Corporate Objective #3

Reduce *TRIR Rate* by 10% (*e.g. outside medical treatment, lost work days, restricted duty*)

Target: Reduce our 2014 TRIR Rate from **0.80** to **0.75** by improving our injury root cause analysis process and our corrective actions effectiveness, with emphasis on injury trends.

Result: Developed and implemented Safety Alert Aids improving overall health and safety communications throughout.

Corporate Objective #4

Reduce *Energy / Resource Use* (*e.g. electricity, natural gas, propane, diesel, oil, water*)

Target: Reduce of energy usage through the refurbish of corrugator machines.

Result: Energy has remained fairly flat through 2014 with production increase. We will seek further opportunities in 2015 to further reduce energy consumption.

Corporate Objective #5

Reduce *Water* consumption and/or waste of processes or factory (*reduces, reuse, recycle or capture*)

Target: No 2014 target.

Result: With increased production more water consumption is expected in parallel.

Corporate Objective #6

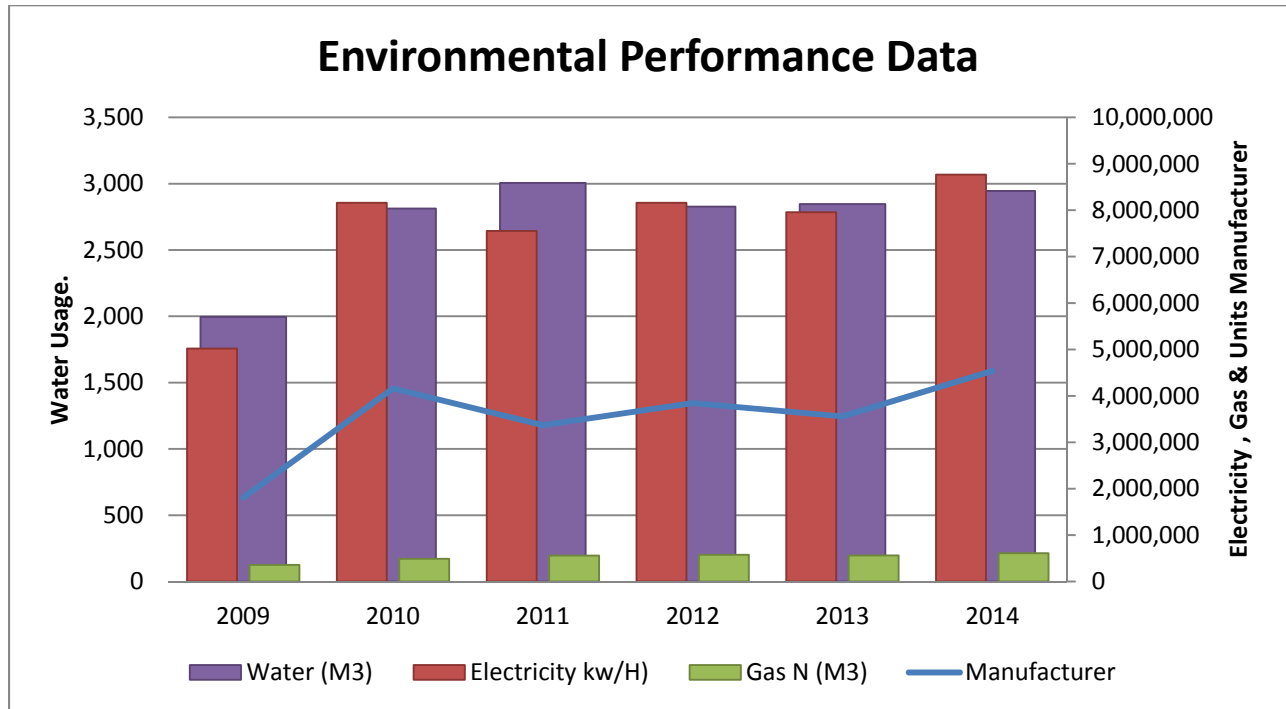
Reduce *Non-Recycled* type waste (*non-recycled wastes, reduce, reuse or recycle*)

Target: Reduce the Hazardous and Non Hazardous waste material through improvements on the manufacturing process.

Result: We will continue working to improve our waste reduction into 2015 and forward.

Performance Data Summary

Environmental Performance Data



Usage	2009	2010	2011	2012	2013	2014
Electricity kw/H)	5,019,175	8,160,250	7,552,650	8,159,375	7,957,075	8,767,850
Gas N (M3)	359,488	488,910	556,559	574,651	562,305	610,079
Water (M3)	1,996	2,812	3,006	2,827	2,846	2,945

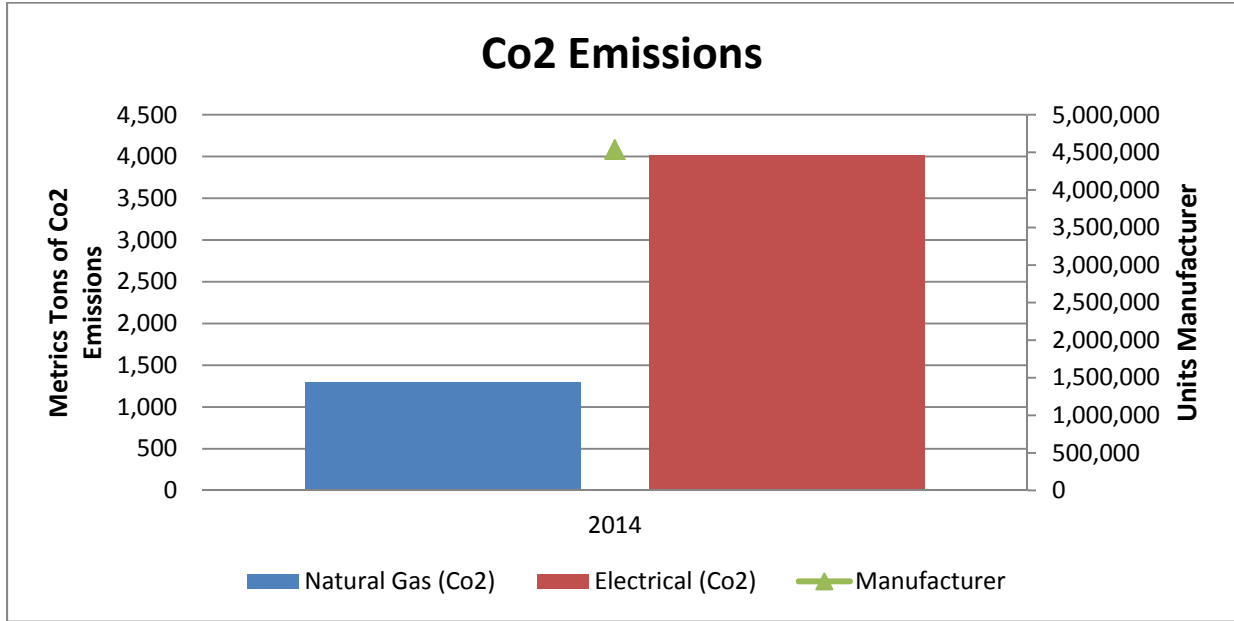
Notes:

- “Note: if part of energy used is “renewable source energy”, comment this here”
- Trend line represents finish goods/units manufactured

Summary:

- Energy consumption has remained fairly flat through 2014 with production increase. New projects are scheduled for 2015 to further reduce energy consumptions.
- Same tracking for Water.

Co2 Emissions



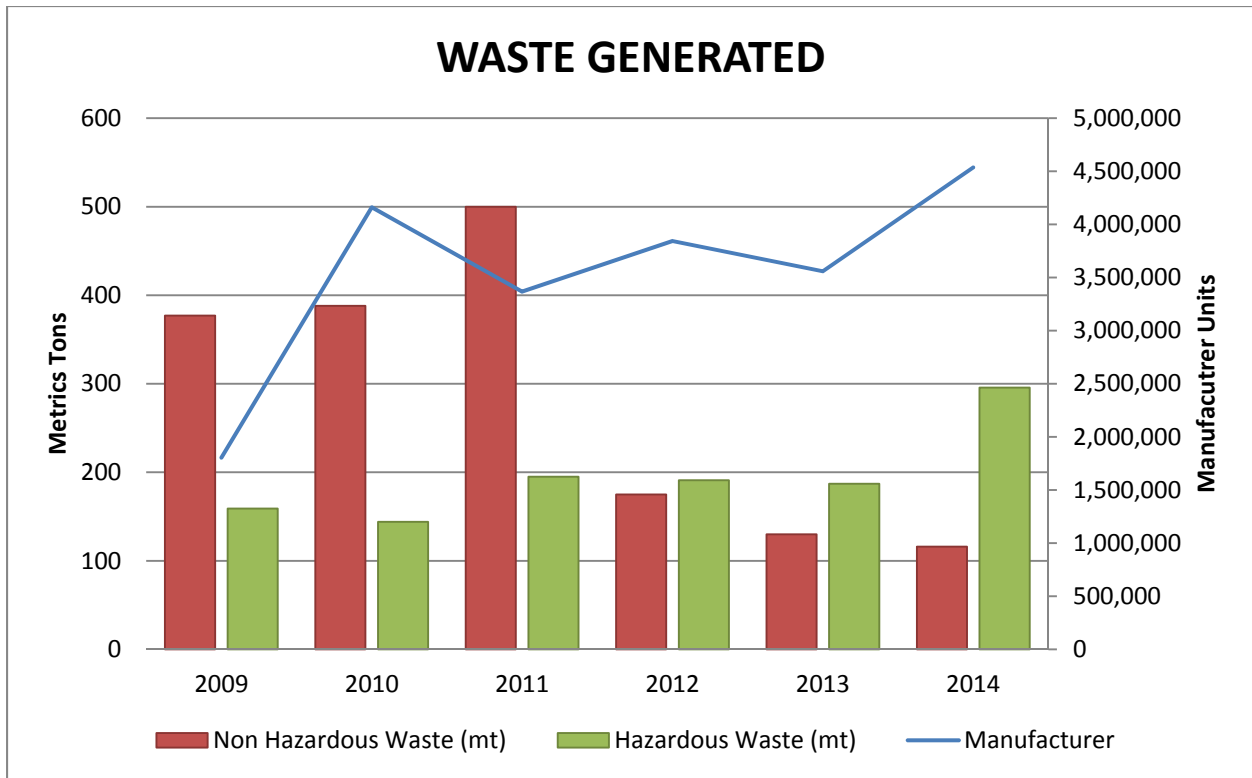
Usage	2014
Natural Gas (Co2)	1,302
Electrical (Co2)	4,016
Manufacturer	4,537,083

Notes:

- Trend line represents finish goods/units manufactured

Summary:

Energy consumption has remained fairly flat through 2015 with production increase.



Usage	2009	2010	2011	2012	2013	2014
Non Hazardous Waste (mt)	377	388	500	175	130	116
Hazardous Waste (mt)	159	144	195	191	187	296

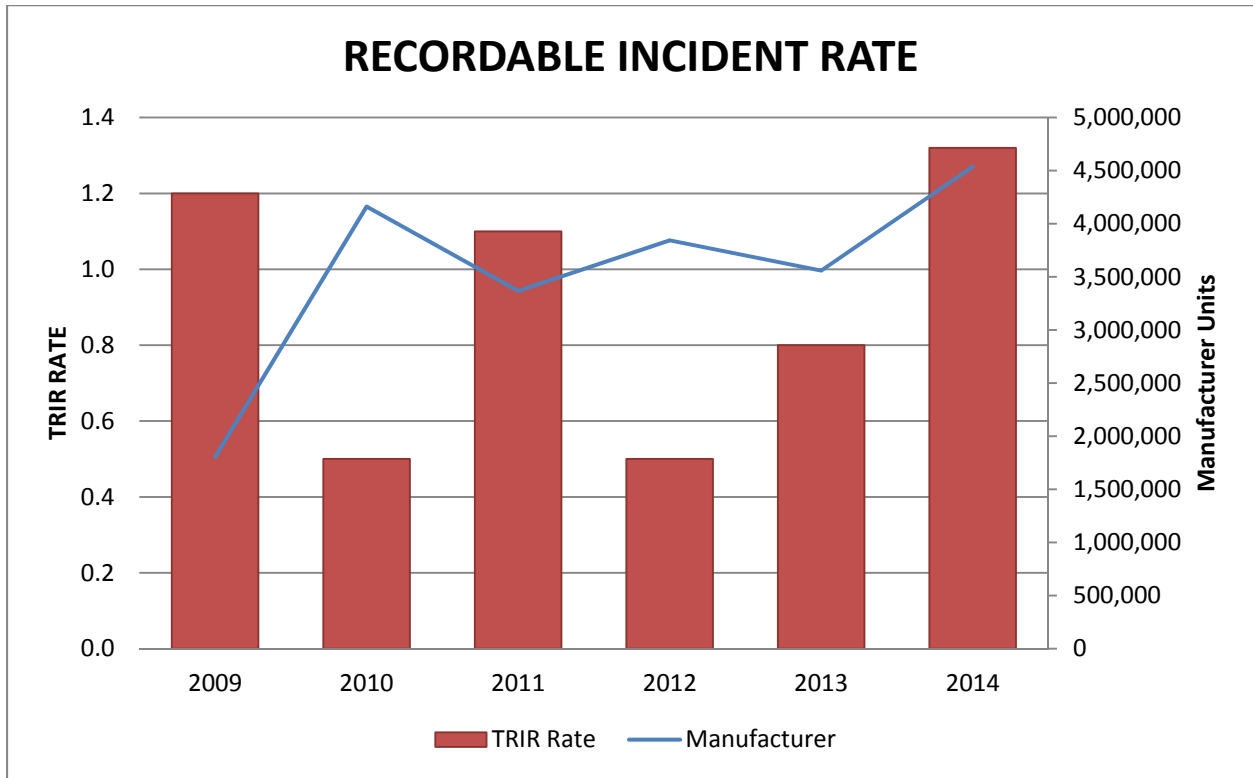
Notes:

- Trend line represents finish goods/units manufactured
- All data is raw, not normalized; therefore increases are due to throughput increases unless otherwise noted.

Summary:

An increase in hazardous waste is due to the increase in production.

Safety & Health Performance



Usage	2009	2010	2011	2012	2013	2014
TRIR Rate	1.2	0.5	1.1	0.5	0.8	1.32

Notes:

- TRIR Industry Average (MX) = Pending to obtain this information from **INDEX**
- Trend line represents finish goods / units manufactured.

Summary:

A health and safety strategy for 2015 has been implemented to reduce our total recordable incident