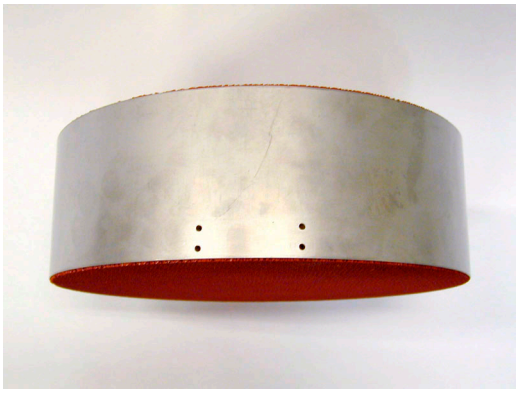
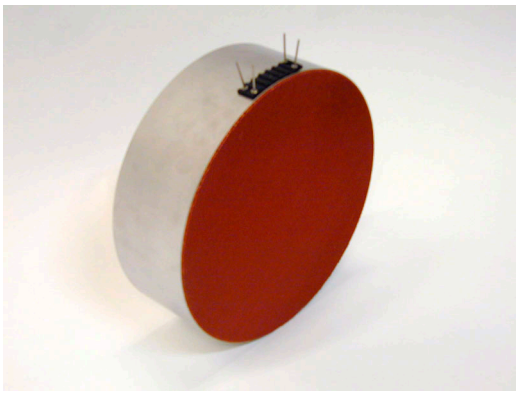
Assembly Instructions

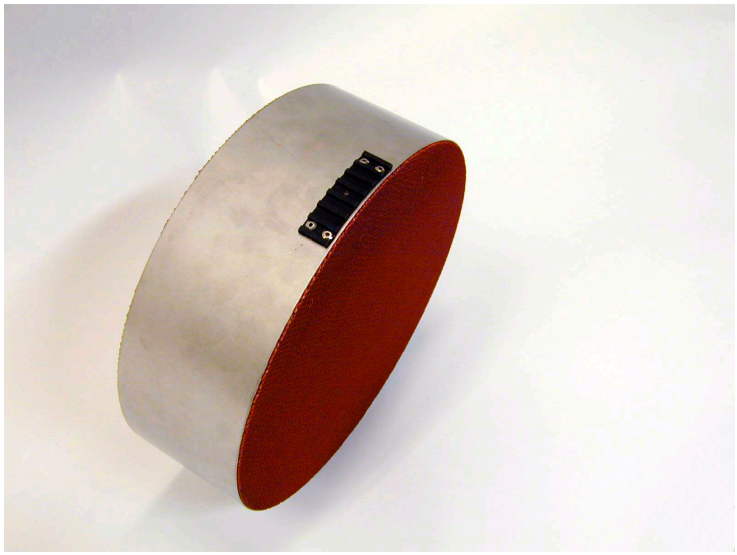
1. MCS300 Rotor Upgrade

- Place the supplied rubber piece 1mm from the edge of the rotor on the opposite side to the rim seam.
- Drill 4 holes and use the rubber piece as a guide for the position of the 4 holes.



- Using the pop rivets supplied attach the rubber piece to the rotor rim.
- Place the two remaining rubber pieces approx. 120° from each other as shown in *Figure 1*. When positioning these use the drive belt as a guide as the teeth on the drive belt and the rubber pieces must match.





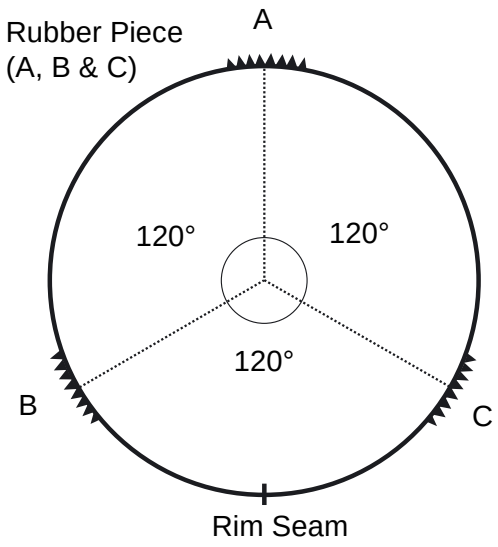
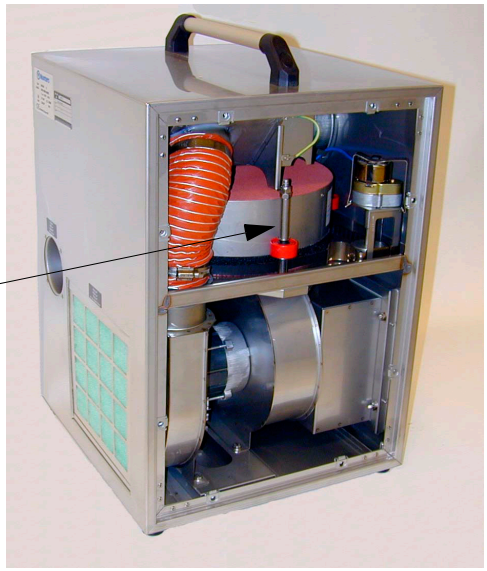


Figure. 1

2. MCS300 Replacement of Nuts

- Replace the two nuts attaching the handle to the unit with the supplied locking nuts.

- Remove the old bolt and replace with the new bolt included in the kit and fix into position using a locking nut.



3. Kit Contents

Upgrade Kit Article No. 19043733KIT		
Art No.	**Description**	**Quantity**
1502251-01	Rubber Piece	3
19038918	Pop Rivet 3.2 x 6	12
19043533	Lock Nut M8 A2	3
19043532	Bolt M8 x 130 A2	1
190AGB-8018	Instruction	1

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