



Service : Maintenance Agreements

Munters service team give you:

- Maintenance schedule adapted to individual needs
- Optimizes unit lifetime
- Ensures optimal performance
- Preventive Parts Kit available on site to reduce downtime

## Maintenance agreements for optimal performance at minimum costs

By trusting Munters' top professional service engineers to perform Planned or Preventive maintenance, your Munters air treatment equipment will maintain optimal performance and efficiency over an extended lifetime.

Like any other hard working machine your desiccant dehumidifier/air treatment system needs maintenance on a regular basis.

Adapted to the different dehumidifier types, working environments and experience on normal wear and tear, Munters offers a variety of maintenance schedules.



Adapted to the actual demands and needs, the Maintenance Agreement can be designed with different validity times:

- Agreement with no end date (Automatically renewed annually)
- Agreement to be reviewed annually
- Agreement with defined validity from 2 to 6 years

### Planned Maintenance Agreement

These agreements are flexible and can be tailored to your specific needs, budget and schedule. The scope of the agreement can cover labour only, or be extended to include the supply and replacement of all consumable parts.

Maintenance visits will include a thorough check of performance and functions, to a schedule tailored to reflect local operating conditions and requirements."

A Maintenance Agreement for a desiccant dehumidifier would typically include the following:

-  General inspection of the unit or system and performance check.
-  Mechanical inspection of rotor drive system, fans, rotor box, heater and rotor seals
-  Inspection of filters and replacement
-  Inspection of rotor, including mechanical operation and evaporative surfaces
-  Electrical inspection of all components
-  Test of all safety functions of the dehumidifier
-  Check of airflows and adjustment if required
-  Full capacity measurement of the unit or system (Report with guiding actions is prepared)

*A full Service History, including rotor performance readings, is maintained in Munters' Service Management System*



### Preventive parts kits

For all bigger dehumidifiers (3-phase units) we offer Preventive Parts Kit that contain the required replacement part for 3 or 6 years of operation.

The kit contains parts that are replaced preventively, whereas consumable parts like filters that are exchanged more frequently are not included.

### Preventive Maintenance Agreement

This type of agreement follows a maintenance schedule set by the specific dehumidifier and in accordance with the actual running conditions, considering factors like work load, working environment (pollution etc.) and dependency, eg. in process industries.

This agreement includes the preventive replacement of critical parts.

A Preventive Maintenance Agreement for a desiccant dehumidifier would include the following:

-  General inspection of the unit or system and performance check.
-  Mechanical inspection of rotor drive system, fans, rotor box, heater and rotor seals
-  Inspection of filters and replacement if included in the price
-  Inspection of mechanical rotor state, determination of evt. surface damages
-  Electrical inspection of all components
-  Test of all safety functions of the dehumidifier
-  Check of airflows and adjustment if required
-  Preventive replacement of selected critical parts every 3 or 6 years
-  Full capacity measurement of the unit or system (Report with guiding actions is prepared)

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